



Equipped with AEM® Dryflow™ Filter
No Oil Required!

INSTALLATION INSTRUCTIONS

PART NUMBER: 22-415

1998 - 2002 HONDA Accord L4-2.3L

C.A.R.B. E.O. # D-670

**Excludes 2000 MY LEV II SULEV YHNV02.3NL5, 2001 MY LEV II SULEV 1HNV02.3BF9,
2002 MY LEV II SULEV 2HNV02.3FK6 model year vehicles**

*** NOTE: Legal in California only for racing vehicles which may never be used upon a highway**

PARTS LIST

Description	Qty.	Part Number
Air Filter Assy. 2.50 X 5" Dry Ele.	1	21-201DK
Short Pipe	1	2-4151
Hose, Silicone 2.50x3" Blk.	1	5-250
Mount, Rubber 1" X 6mm	1	1228599
Zip Tie, 6 Long	2	1-113
Grommet, 3/8"	1	784633
Grommet, 1/2"	1	784634
Hose; 3/8"ID X 2"L	1	5-1002
Hose; 5/8"ID X 5"L	1	5-7005
Washer, 6mm Soft Mount	1	559999
1/2' Bnd. Hose Clamp, 2.15-3.00"	2	9440
Nut, M6 Hex Serrated	1	444.460.04
Hose Clamp, 3/4"	2	4093-5
1/2" Bnd. Hose Clamp, 2.31-3.25"	1	9444

Read and understand these instructions BEFORE attempting to install this product. Failure to follow installation instructions and not using the provided hardware may damage the intake tube, throttle body and engine.

1. Preparing Vehicle

- a. Make sure vehicle is parked on level surface.
- b. Set parking brake.
- c. If engine has run in the past two hours, let it cool down.
- d. Disconnect negative battery terminal.
- e. Do not discard stock components after removal of the factory system.

2. Removal of stock system

- a. Disconnect breather hose and any vacuum lines (if they are present) from the air inlet tube.
- b. Loosen and remove the air inlet tube from the throttle body.
- c. Loosen and remove the stock air box from the vehicle.

NOTE: It is not necessary to remove the stock resonator from inside the fender well.

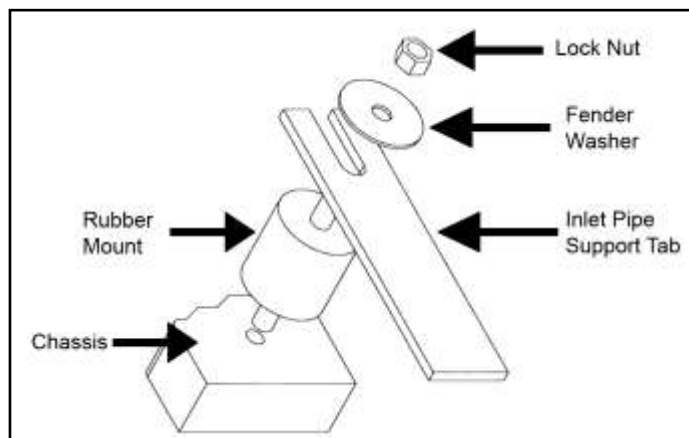
3. Installation of AEM[®] intake system.

- a. When installing the intake system, do not completely tighten the hose clamps or mounting hardware until instructed to do so.
- b. Some applications retain the O.E. PCV breather pipe. If the O.E. PCV pipe lines up with a hole then install the 3/8" I.D. grommet into the hole. If the O.E. PCV pipe lines up with a nipple then move to the next step.
- c. Install one black connector hose on the throttle body end of the inlet pipe. That is the end closer to the breather nipple.
- d. Install two hose clamps on the connector hose and just snug them down on the hose.
- e. Slide the throttle body end of the inlet pipe onto the throttle body.
- f. Gently tighten the hose clamps so that the pipe can still be rotated.
- g. **NOTE: If your application does not have a support tab then skip to step 3h.**

Some applications have a support tab that is welded onto the inlet pipe.

- i. The support tab on the inlet pipe will line up with a threaded hole on the inner fender well. Install the rubber isolator mount and attach the air inlet tube onto the rubber mount. Install the large fender washer and the lock nut onto the isolator mount stud and snug it down.

NOTE: Failure to install the rubber mount will void all warranties of the AEM[®] intake system. There is a diagram of how the rubber mount should be installed on the next page.



- h. Install the air filter.
 - i. Install the AEM[®] air filter onto the end of the inlet tube. Push the filter on around 2 inches over the inlet pipe and install one hose clamp to secure the filter on to the inlet pipe. Once fitment is checked, you can either push the filter on to the inlet pipe more or less depending on clearances. Tighten the hose clamp after this is done. Be sure to leave ample clearance between the filter and any surrounding components.

NOTE: On 98-02 Honda Accord 4 Cylinder models the adjustment of the pipe is especially critical. There is an air conditioning line that is in close proximity to the inlet air pipe. Upon installation of the inlet pipe, check the clearance between the inlet pipe and the air conditioning line. If there is not at least $\frac{3}{4}$ " clearance between the two components, then the following procedure must be followed.

- i. Follow the air conditioning line towards the front of the vehicle. Behind the radiator there will be a mounting bracket for the line. Remove the bolt that connects the line to this bracket. Bend the air conditioning line bracket underneath the mounting bracket, and install the bolt from the bottom side of the bracket. By doing this the clearance between the pipe and the line is increased.
 - ii. If there still isn't $\frac{3}{4}$ " clearance between the pipe and the air conditioning line, then apply gentle pressure to the top of the air conditioning line at the point of contact of the two components. Bend the air conditioning line so that there is at least $\frac{3}{4}$ " clearance between the pipe and the line. The air conditioning line is made of a soft alloy of aluminum, therefore you should not have to apply a great force in order to bend it. Care must be taken so as not to put a crease in the line while bending it.
 - iii. Install the $\frac{5}{8}$ " hose over the A/C line at the point of contact between the air inlet pipe and the A/C line. Secure the hose with two zip ties.
- i. Connect the breather hose between the valve cover and the inlet pipe using the breather hose and two clamps supplied with the kit.
 - j. If your O.E. PCV breather pipe lines up with a grommet then slide the pipe into the grommet. If your O.E. PCV breather pipe lines up with a nipple then install the 2" long breather hose included in the kit, and secure it with the hose clamps supplied in the kit.

4. Reassemble Vehicle

- a. Position the inlet pipes for the best fitment. Be sure that the pipes or any other components do not contact any part of the vehicle. Tighten the rubber mount, all bolts, and hose clamps.
- b. Check for proper hood clearance. Re-adjust pipes if necessary and re-tighten them.
- c. Inspect the engine bay for any loose tools and check that all fasteners that were moved or removed are properly tightened.
- d. Reconnect negative battery terminals and start engine. Let the vehicle idle for 3 minutes. Perform a final inspection before driving the vehicle.

5. CARB Sticker Placement

- a. The C.A.R.B. exemption sticker, (attached), must be visible under the hood so that an emissions inspector can see it when the vehicle is required to be tested for emissions. California requires testing every two years, other states may vary.

6. Service and Maintenance

- a. It is recommended that you service your AEM[®] Dryflow™ filter every 20,000 miles for optimum performance. Use AEM Dryflow cleaning kit part # 21-110.
- b. Use aluminum polish to clean your polished AEM[®] intake tube.
- c. Use window cleaner to clean your powder coated AEM intake tube. **(NOTE: DO NOT USE aluminum polish on powder coated AEM[®] intake tubes).**

For technical inquiries
e-mail us at
sales@aemintakes.com
or
call us at
800.992.3000

AEM Air Intake System Warranty Policy

AEM[®] warrants that its intake systems will last for the life of your vehicle. AEM will not honor this warranty due to mechanical damage (i.e. improper installation or fitment), damage from misuse, accidents or flying debris. AEM will not warrant its powder coating if the finish has been cleaned with a hydrocarbon-based solvent. The powder coating should only be cleaned with a mild soap and water solution. Proof of purchase of both the vehicle and AEM intake system is required for redemption of a warranty claim.

This warranty is limited to the repair or replacement of the AEM part. In no event shall this warranty exceed the original purchase price of the AEM part nor shall AEM be responsible for special, incidental or consequential damages or cost incurred due to the failure of this product. Warranty claims to AEM must be transportation prepaid and accompanied with dated proof of purchase. This warranty applies only to the original purchaser of product and is nontransferable. Improper use or installation, use for racing, accident, abuse, unauthorized repairs or alterations voids this warranty. AEM disclaims any liability for consequential damages due to breach of any written or implied warranty on all products manufactured by AEM. Warranty returns will only be accepted by AEM when accompanied by a valid Return Merchandise Authorization (RMA) number. Credit for defective products will be issued pending inspection. Product must be received by AEM within 30 days of the date RMA is issued.

If you have a warranty issue, please call (800) 992-3000 and our customer service department will assist you. A proof of purchase is required for all AEM warranty claims.